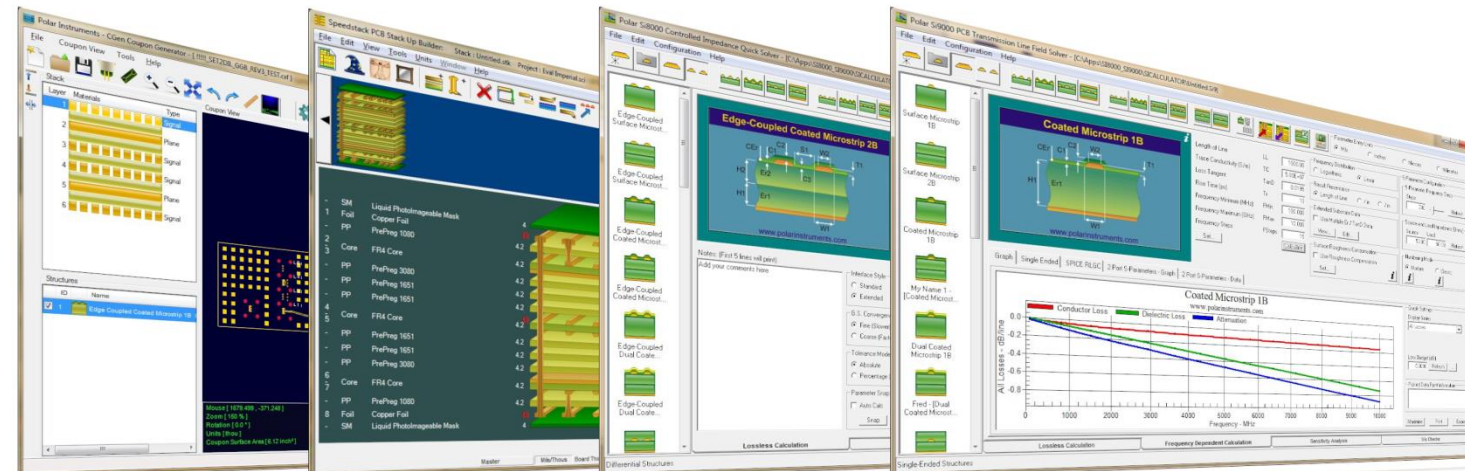
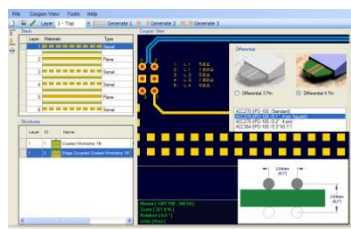
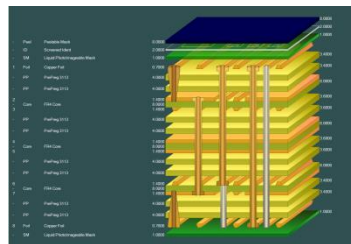
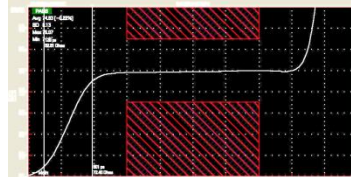
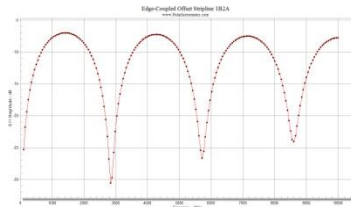
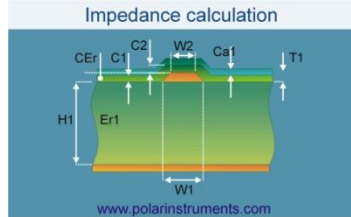




# Speedstack 2017 Online libraries and...

Richard Attrill / John Lee – May 2017 (Rev 2)



## Introducing Speedstack 2017

Welcome to a preview of Speedstack 2017.

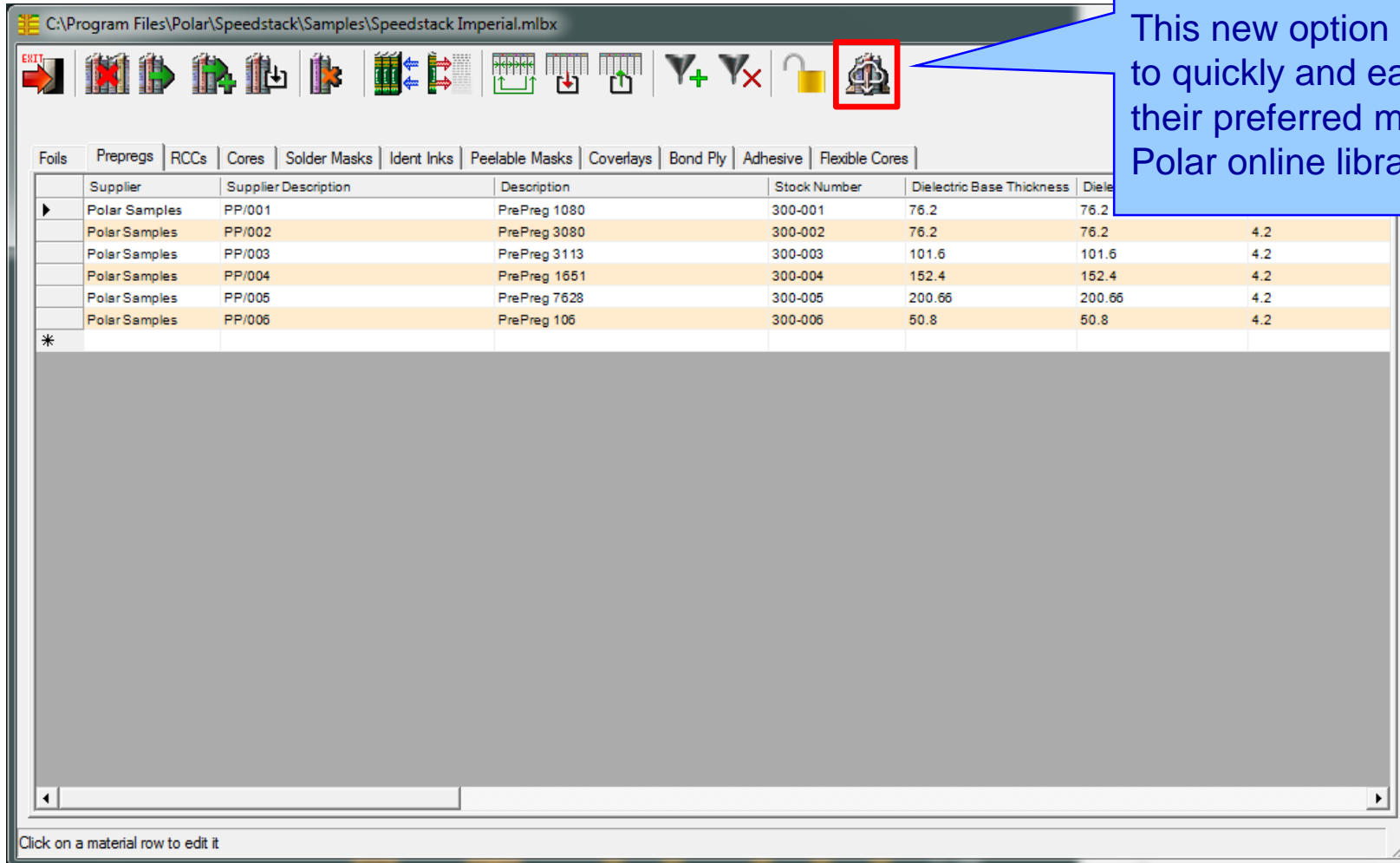
We have introduced a number of new features that have been requested through our Polarcare software maintenance service. During 2017 there have been four releases of Speedstack, the following slides provide an overview with the most recently introduced features presented first.

If you would like to have a web-based demonstration please contact your local Polar office, details are shown on the last slide of this presentation.

# *Speedstack v17.05*

*May 2017*

## New Online Library facility to download the latest material libraries



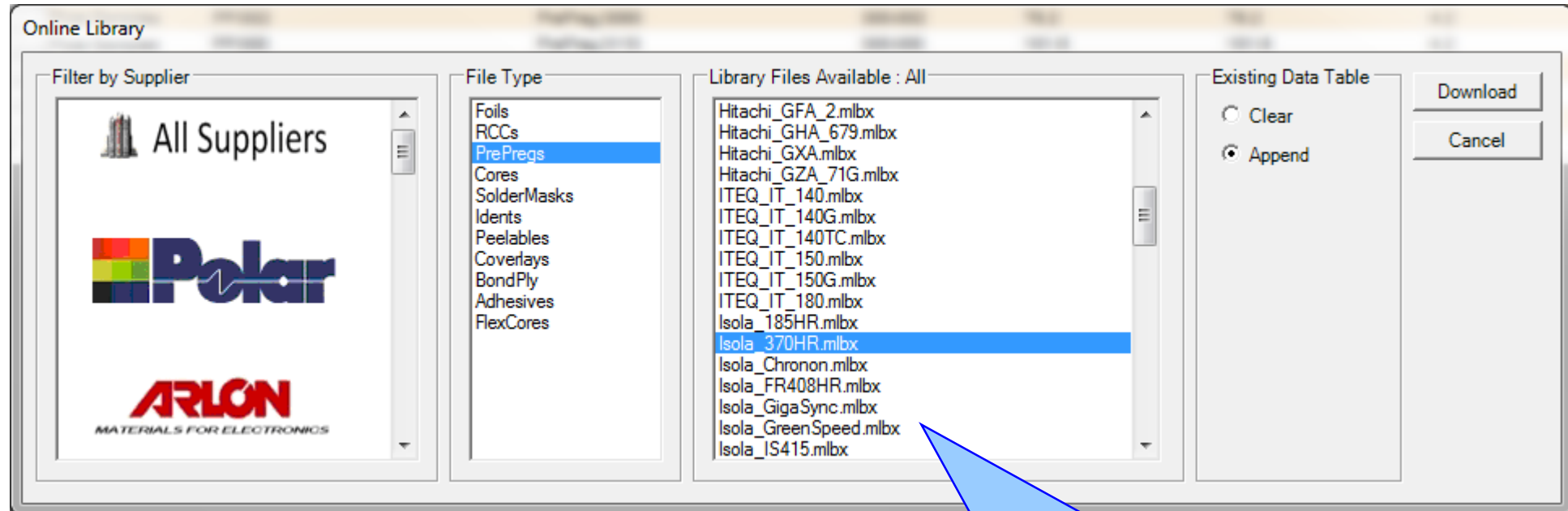
The screenshot shows the Speedstack software interface. The toolbar at the top contains various icons for file operations and material management. A red box highlights a download icon (a globe with a downward arrow) in the toolbar. A blue callout box points to this icon with the text: "This new option allows the user to quickly and easily download their preferred materials from the Polar online library".

The main window displays a table of material libraries. The table has the following columns: Supplier, Supplier Description, Description, Stock Number, Dielectric Base Thickness, and Dielectric Constant. The data is as follows:

Supplier	Supplier Description	Description	Stock Number	Dielectric Base Thickness	Dielectric Constant
Polar Samples	PP/001	PrePreg 1080	300-001	76.2	76.2
Polar Samples	PP/002	PrePreg 3080	300-002	76.2	76.2
Polar Samples	PP/003	PrePreg 3113	300-003	101.6	101.6
Polar Samples	PP/004	PrePreg 1651	300-004	152.4	152.4
Polar Samples	PP/005	PrePreg 7628	300-005	200.66	200.66
Polar Samples	PP/006	PrePreg 106	300-006	50.8	50.8

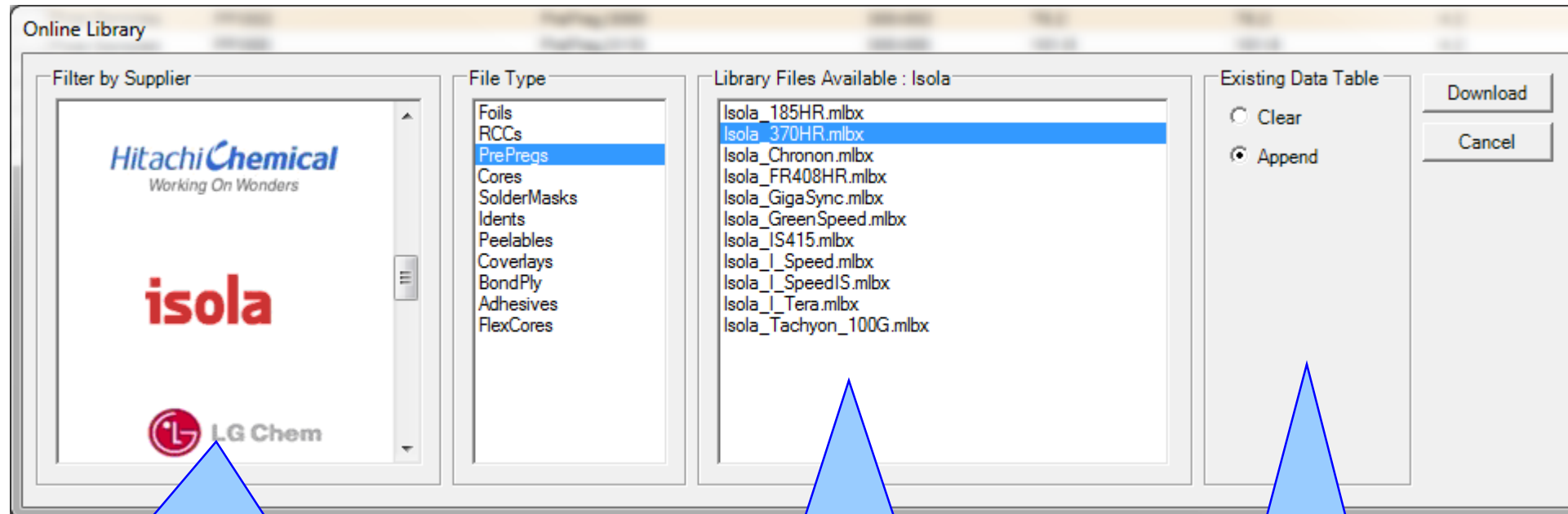
At the bottom of the window, there is a status bar that says "Click on a material row to edit it".

## New Online Library facility to download the latest material libraries



An extensive range of material suppliers / material families are supported. Simply select the appropriate library file and append the materials to your existing library

## New Online Library facility to download the latest material libraries



Filter the available downloadable libraries by Supplier simply by selecting the appropriate company logo. 17 different material suppliers are currently supported with more joining the Speedstack Supplier Partner program in the future

Select the material family

Select whether to Clear or Append to the existing library data

## New Online Library facility to download the latest material libraries

The screenshot shows the Speedstack software interface with a table of material data. The table has columns for Supplier, Supplier Description, Description, Stock Number, Dielectric Base Thickness, and another Dielectric Base Thickness column. A red box highlights a section of the table containing 14 rows of data from Isola. A blue callout box points to this section with the text: "Downloaded material data is added to the existing Speedstack material library."

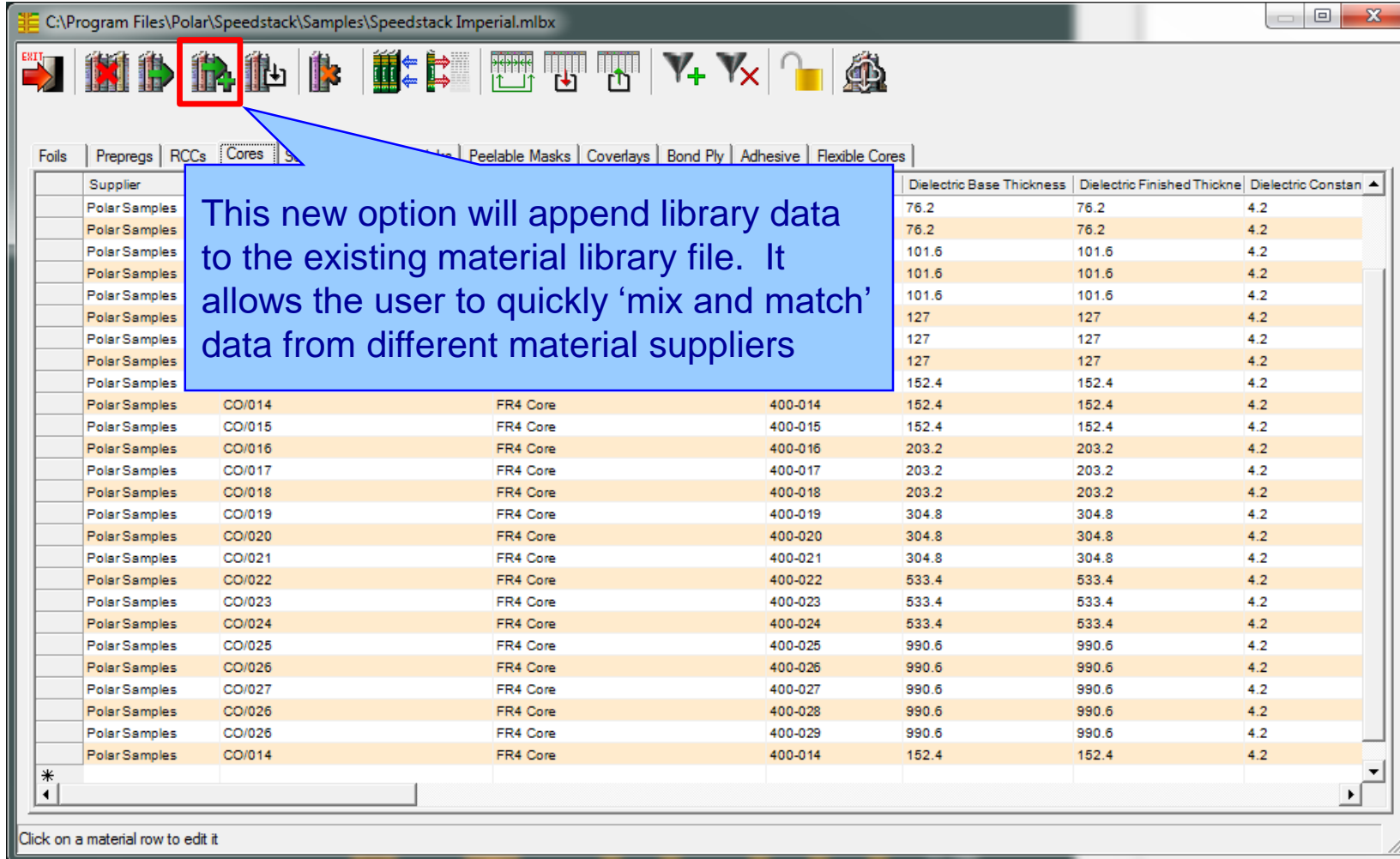
Supplier	Supplier Description	Description	Stock Number	Dielectric Base Thickness	Dielectric Base Thickness
Polar Samples	PP/001	PrePreg 1080	300-001	76.2	76.2
Polar Samples	PP/002	PrePreg 3080	300-002	76.2	76.2
Polar Samples	PP/003	PrePreg 3113	300-003	101.6	101.6
Polar Samples	PP/004	PrePreg 1651	300-004	152.4	152.4
Polar Samples	PP/005	PrePreg 7628	300-005	200.66	200.66
Polar Samples	PP/006	PrePreg 106	300-006	50.8	50.8
Isola	370HR	106		58.42	58.42
Isola	370HR	1067		63.5	63.5
Isola	370HR	1067		68.58	68.58
Isola	370HR	1080		76.2	76.2
Isola	370HR	1080		91.44	91.44
Isola	370HR	1086		78.74	78.74
Isola	370HR	1086		88.9	88.9
Isola	370HR	2113		101.6	101.6
Isola	370HR	3313		96.52	96.52
Isola	370HR	2116		121.92	121.92
Isola	370HR	1652		144.78	144.78
Isola	370HR	7628		185.42	185.42
Isola	370HR	7628		208.28	208.28

## New Online Library facility to download the latest material libraries

- Quickly and easily build libraries using materials from your preferred supplier that are available to download from the Polar Online Library
- Manage multiple material libraries based on the stack up technology requirements
- Over 160 supported material families currently available for download
- 17 different material suppliers
- As new libraries are added to the Polar Online Library they will automatically be made available to Speedstack users who currently subscribe to Polarcare



## Material Library Enhancements : Open and Append Library

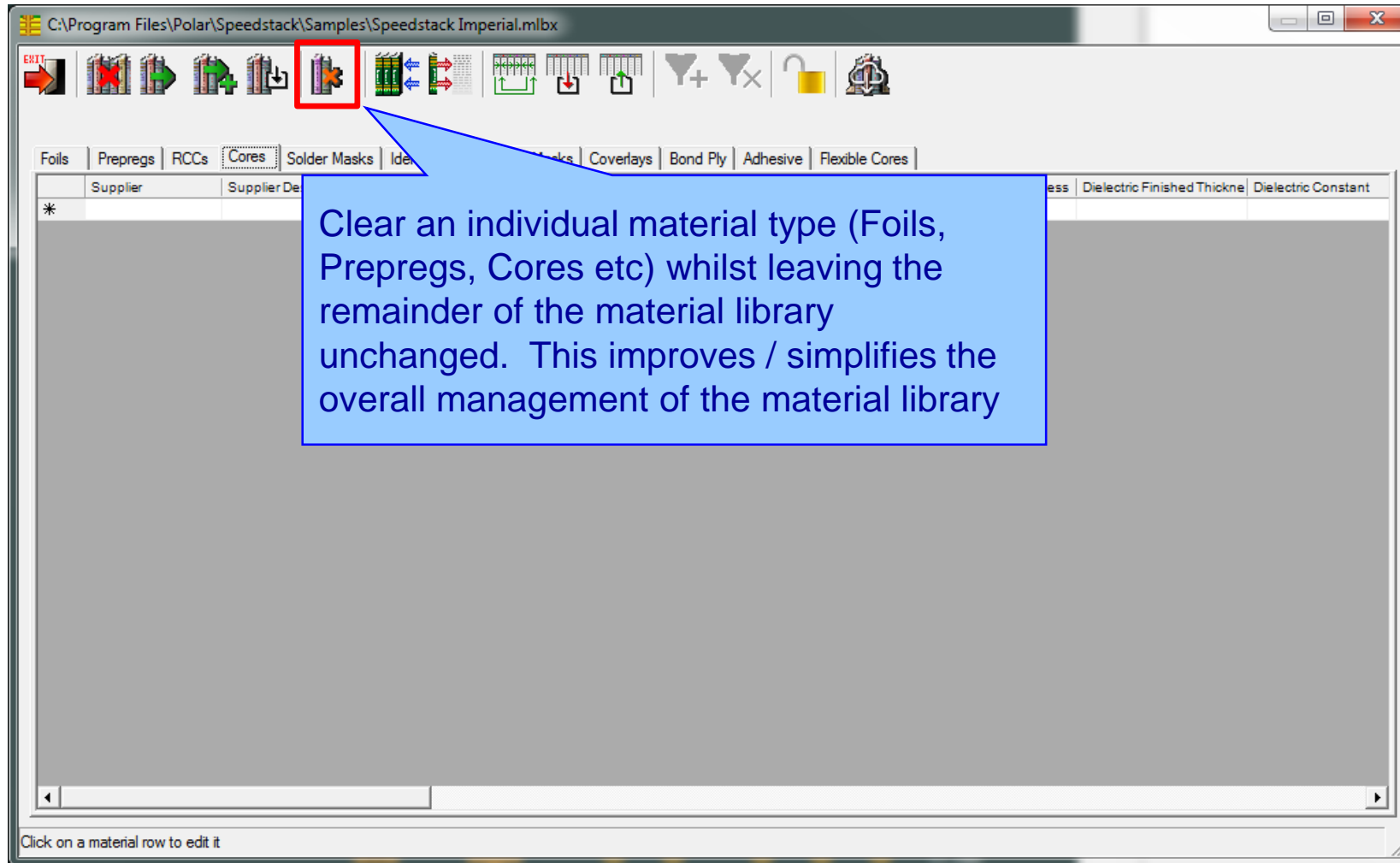


This new option will append library data to the existing material library file. It allows the user to quickly 'mix and match' data from different material suppliers

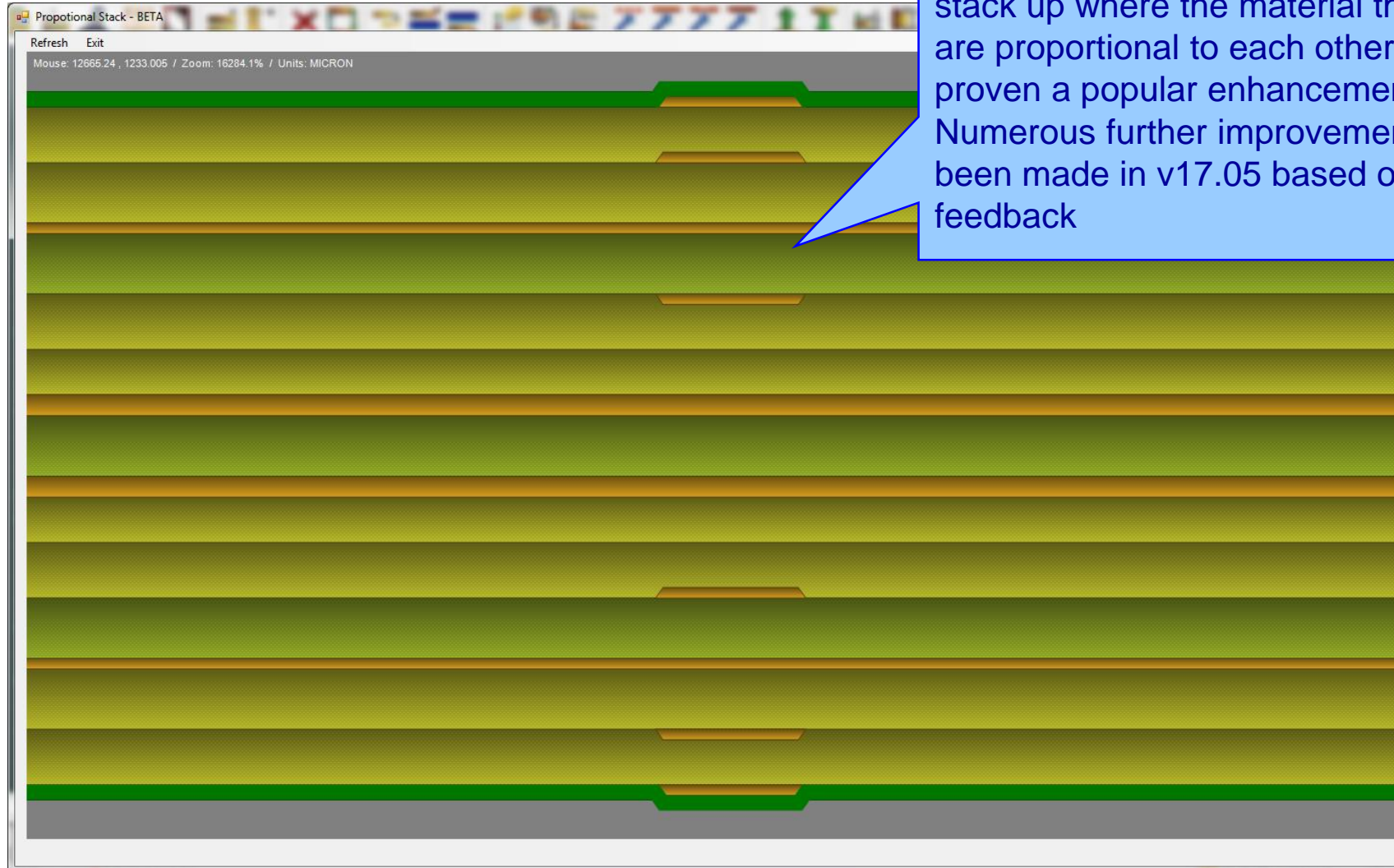
Supplier	Dielectric Base Thickness	Dielectric Finished Thickness	Dielectric Constant
Polar Samples	76.2	76.2	4.2
Polar Samples	76.2	76.2	4.2
Polar Samples	101.6	101.6	4.2
Polar Samples	101.6	101.6	4.2
Polar Samples	101.6	101.6	4.2
Polar Samples	127	127	4.2
Polar Samples	127	127	4.2
Polar Samples	127	127	4.2
Polar Samples	152.4	152.4	4.2
Polar Samples	152.4	152.4	4.2
Polar Samples	152.4	152.4	4.2
Polar Samples	203.2	203.2	4.2
Polar Samples	203.2	203.2	4.2
Polar Samples	203.2	203.2	4.2
Polar Samples	203.2	203.2	4.2
Polar Samples	304.8	304.8	4.2
Polar Samples	304.8	304.8	4.2
Polar Samples	304.8	304.8	4.2
Polar Samples	304.8	304.8	4.2
Polar Samples	533.4	533.4	4.2
Polar Samples	533.4	533.4	4.2
Polar Samples	533.4	533.4	4.2
Polar Samples	533.4	533.4	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	990.6	990.6	4.2
Polar Samples	152.4	152.4	4.2

Click on a material row to edit it

## Material Library Enhancements : Clear Current Data Table



## Proportional View Enhancements

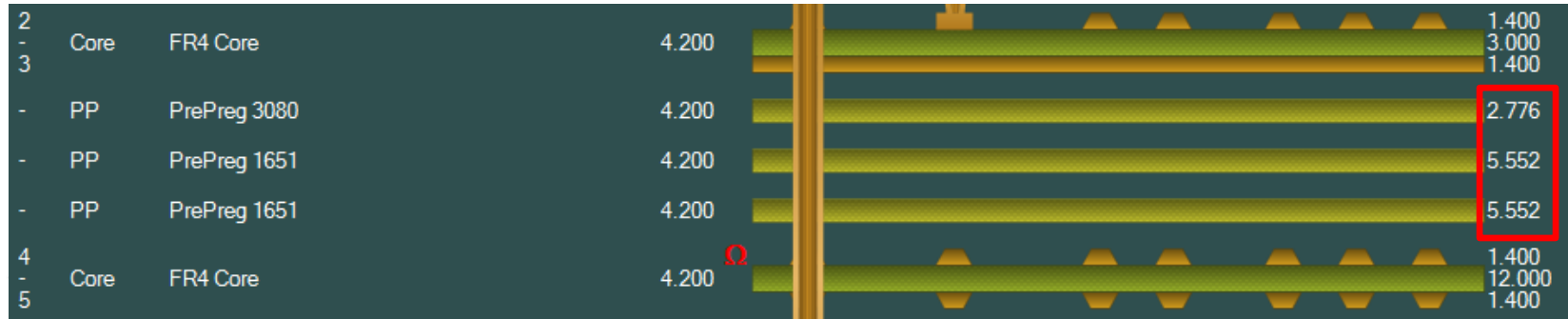


Proportional view, the display of the stack up where the material thicknesses are proportional to each other, has proven a popular enhancement. Numerous further improvements have been made in v17.05 based on customer feedback

*Speedstack v17.04*

*April 2017*

## Printing : Sum isolation distances



Layer	Stack up	Supplier	Supplier Description	Description	Type	εr	Isolation Distance	Isolation Distance (Summed)
-------	----------	----------	----------------------	-------------	------	----	--------------------	-----------------------------

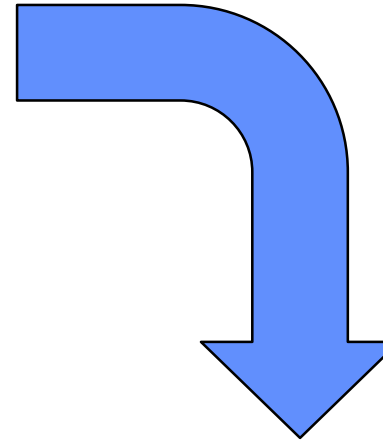
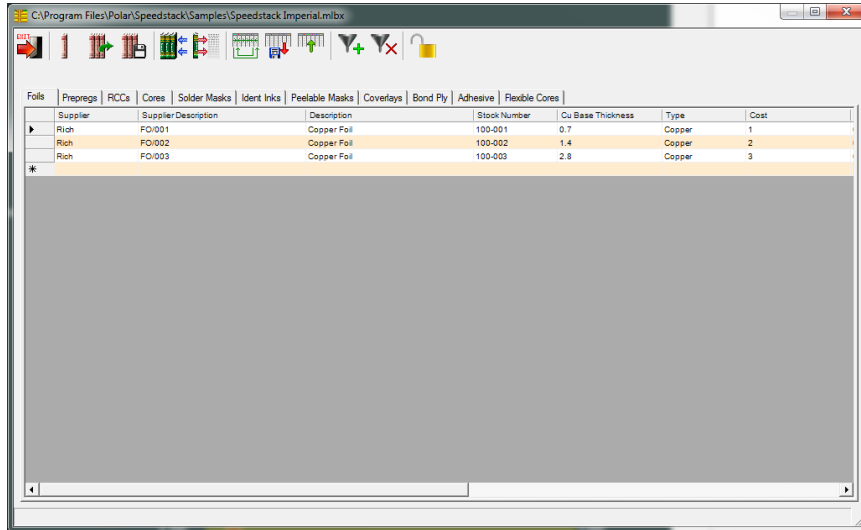
1		Polar Samples	SM/001	Liquid PhotoImageable Mask	SolderMask	4.000		
1		Polar Samples	FO/001	Copper Foil	Copper			
2		Polar Samples	PP/001	PrePreg 1080	Dielectric	4.200	1.950	1.950
2		Polar Samples	CO/005	FR4 Core	FR4	4.200	3.000	3.000
3		Polar Samples	PP/002	PrePreg 3080	Dielectric	4.200	2.776	13.880
3		Polar Samples	PP/004	PrePreg 1651	Dielectric	4.200	5.552	-
3		Polar Samples	PP/004	PrePreg 1651	Dielectric	4.200	5.552	-
4		Polar Samples			FR4	4.200	12.000	12.000
5		Polar Samples			Dielectric	4.200	5.552	13.880
5		Polar Samples			Dielectric	4.200	5.552	-
5		Polar Samples			Dielectric	4.200	2.776	-
6		Polar Samples			FR4	4.200	3.000	3.000
7		Polar Samples			Dielectric	4.200	1.950	1.950
8		Polar Samples			Copper			
8		Polar Samples			Mask	4.000		

### Sum isolation distances

The three prepreg isolation distances between L3 and L4 can be presented as a single value of 13.88, now incorporated in the printed report

$$13.88 = 2.776 + 5.552 + 5.552$$

## Enhanced library management using Excel™



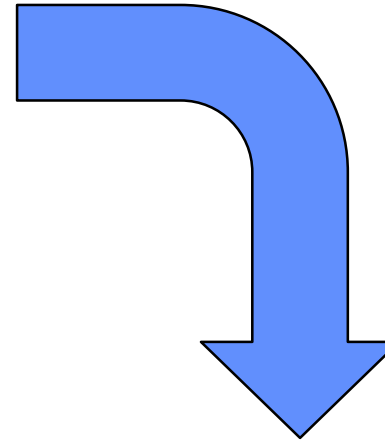
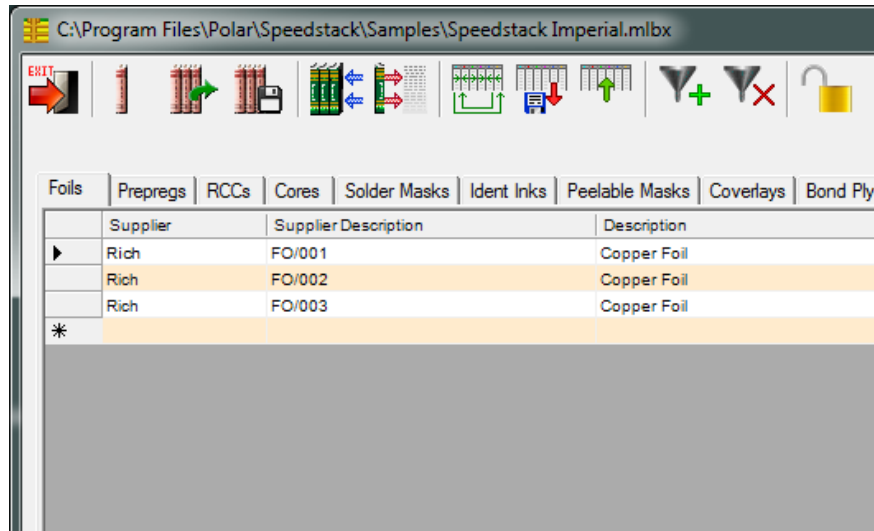
We asked our Speedstack customers how to improve the experience of setting up and maintaining libraries:

File: Foils\_Rich.csv

	A	B	C	D	E	F	G	H	I	J	K	L	M	N
1	*Foil													
2	*Type	Supplier	Supplier C	Descriptic	Stock Nun	Cu Thickn	Cost	Lead Time	Notes 1	Notes 2	Notes 3	Notes 4	Notes 5	Size
3	Copper	Rich	FO/001	Copper Fc	100-001	0.7	1	0						*
4	Copper	Rich	FO/002	Copper Fc	100-002	1.4	2	0						*
5	Copper	Rich	FO/003	Copper Fc	100-003	2.8	3	0						*
6														
7														

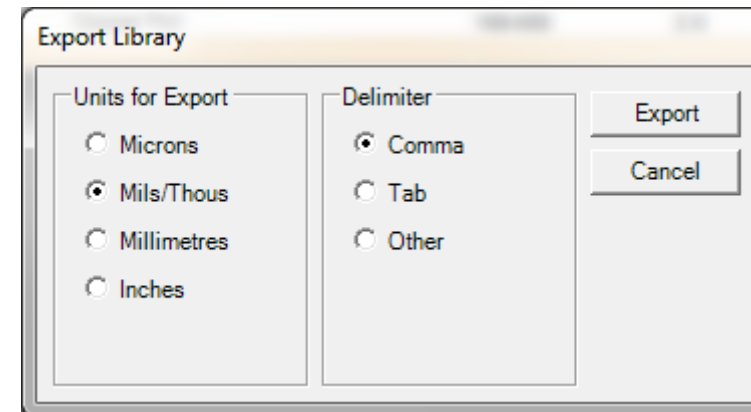
These subtle but user friendly changes transform the task of initialising and maintaining Speedstack libraries

## Example takes 3 foils from standard library and rename as “Rich”

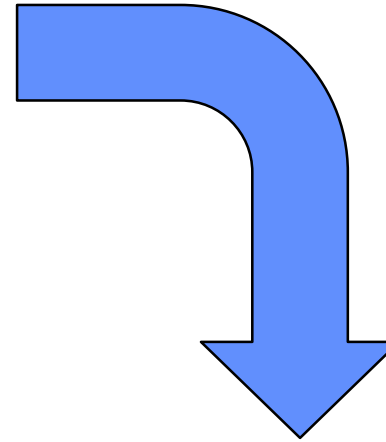
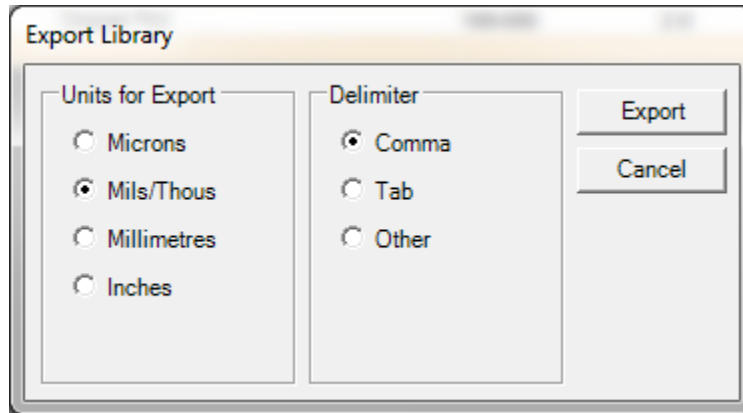


New Export library function lets you export to a file, for example “Foils\_Rich.csv”

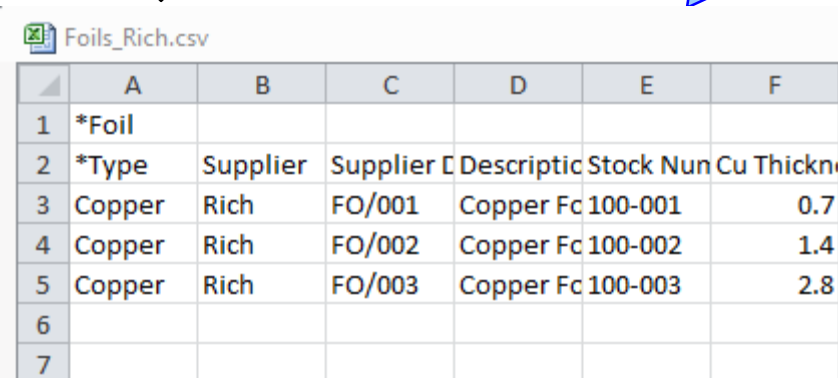
Assume this is a library from a supplier like Isola, Ventec, NanYa or Panasonic



## Then export to a .csv, for use with Excel



The resulting csv looks like this in Excel:

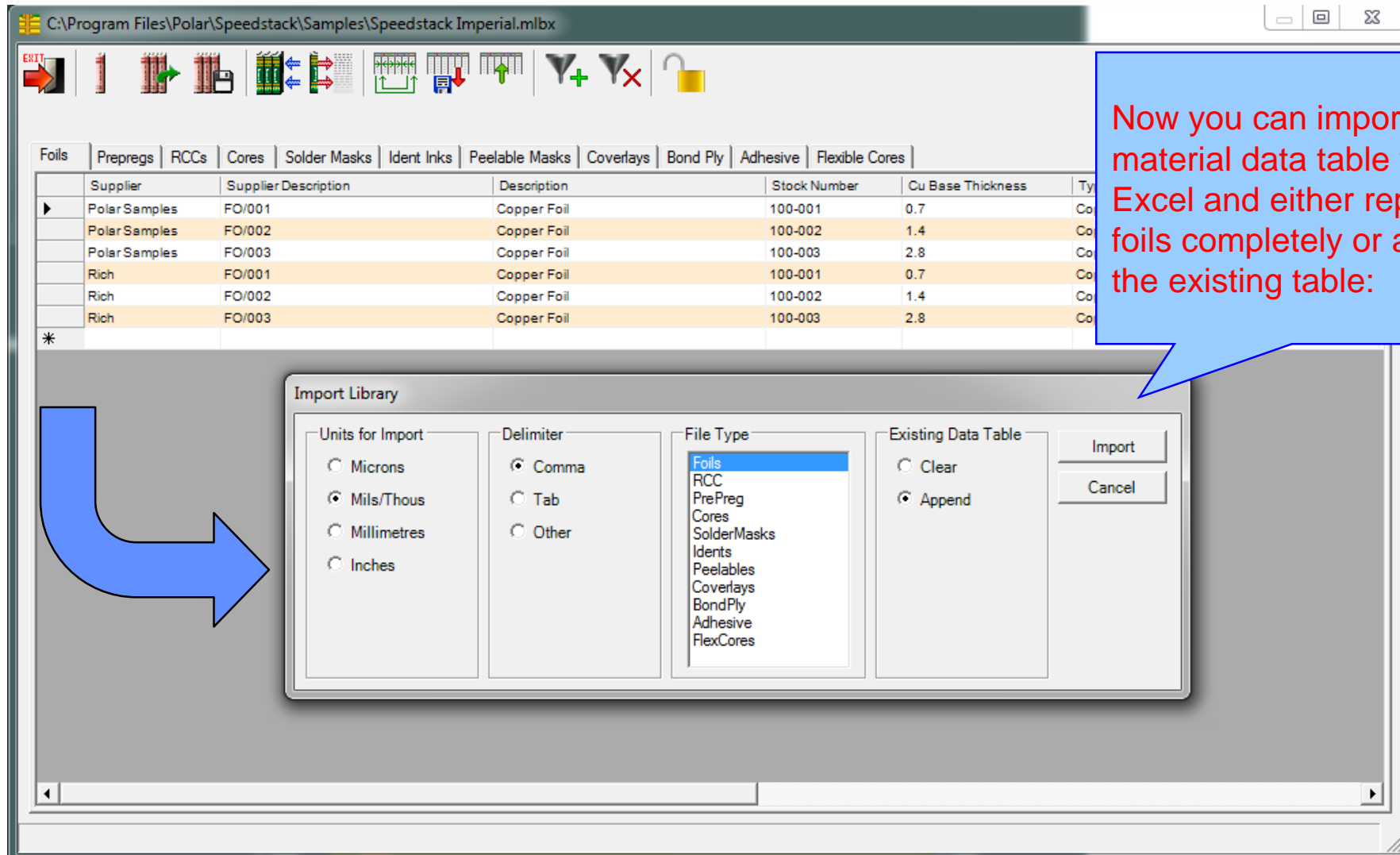


	A	B	C	D	E	F
1	*Foil					
2	*Type	Supplier	Supplier C	Descriptio	Stock Nun	Cu Thickn
3	Copper	Rich	FO/001	Copper Fc	100-001	0.7
4	Copper	Rich	FO/002	Copper Fc	100-002	1.4
5	Copper	Rich	FO/003	Copper Fc	100-003	2.8
6						
7						

Assume this is a library from a supplier like Isola, Ventec, NanYa or Panasonic



## After editing the materials in Excel reload into Speedstack



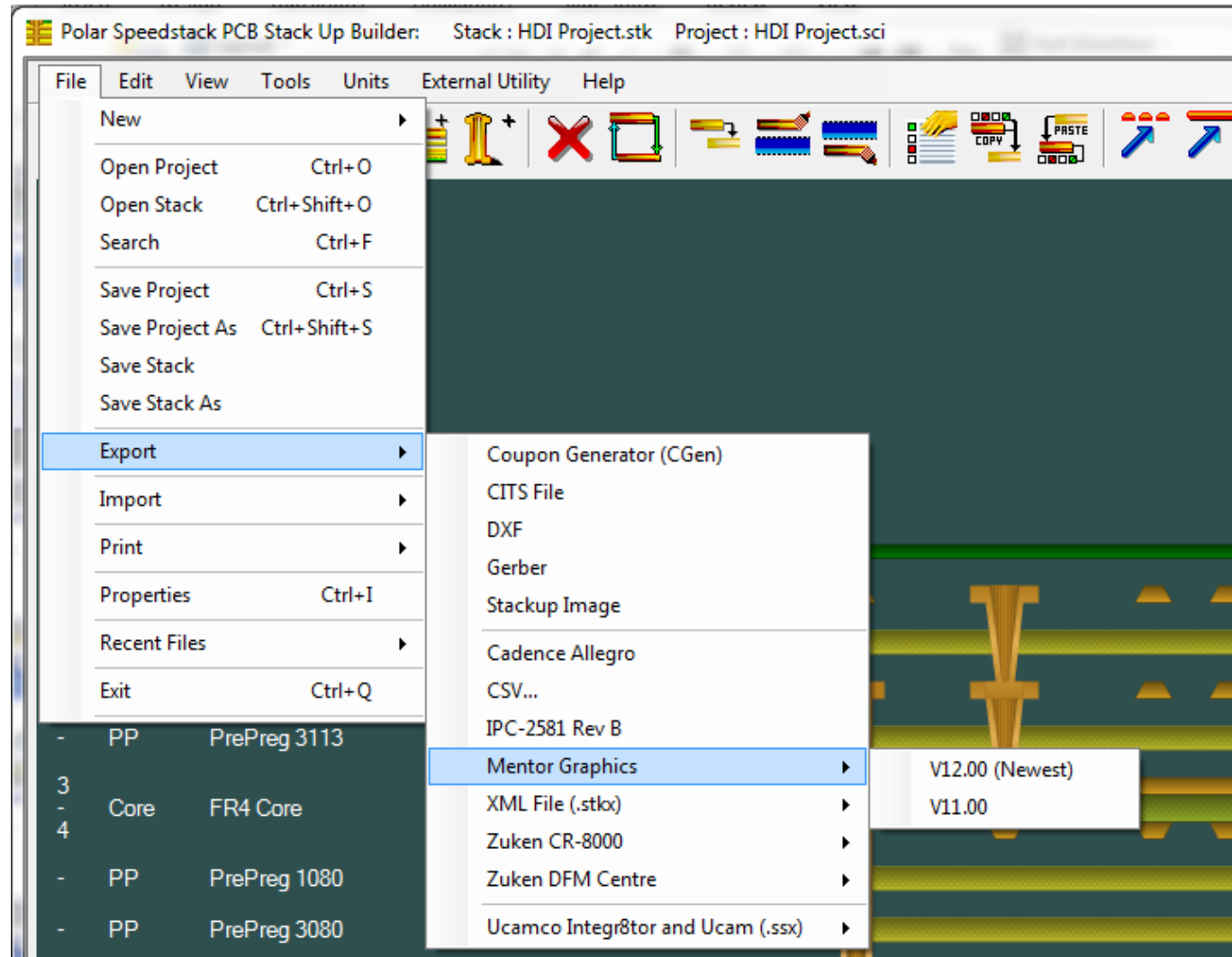
Now you can import the new material data table from Excel and either replace the foils completely or append to the existing table:

Supplier	Supplier Description	Description	Stock Number	Cu Base Thickness	Type
Polar Samples	FO/001	Copper Foil	100-001	0.7	Co
Polar Samples	FO/002	Copper Foil	100-002	1.4	Co
Polar Samples	FO/003	Copper Foil	100-003	2.8	Co
Rich	FO/001	Copper Foil	100-001	0.7	Co
Rich	FO/002	Copper Foil	100-002	1.4	Co
Rich	FO/003	Copper Foil	100-003	2.8	Co

*Speedstack v17.02*

*February 2017*

## Improvements to the Export to Mentor Graphics option



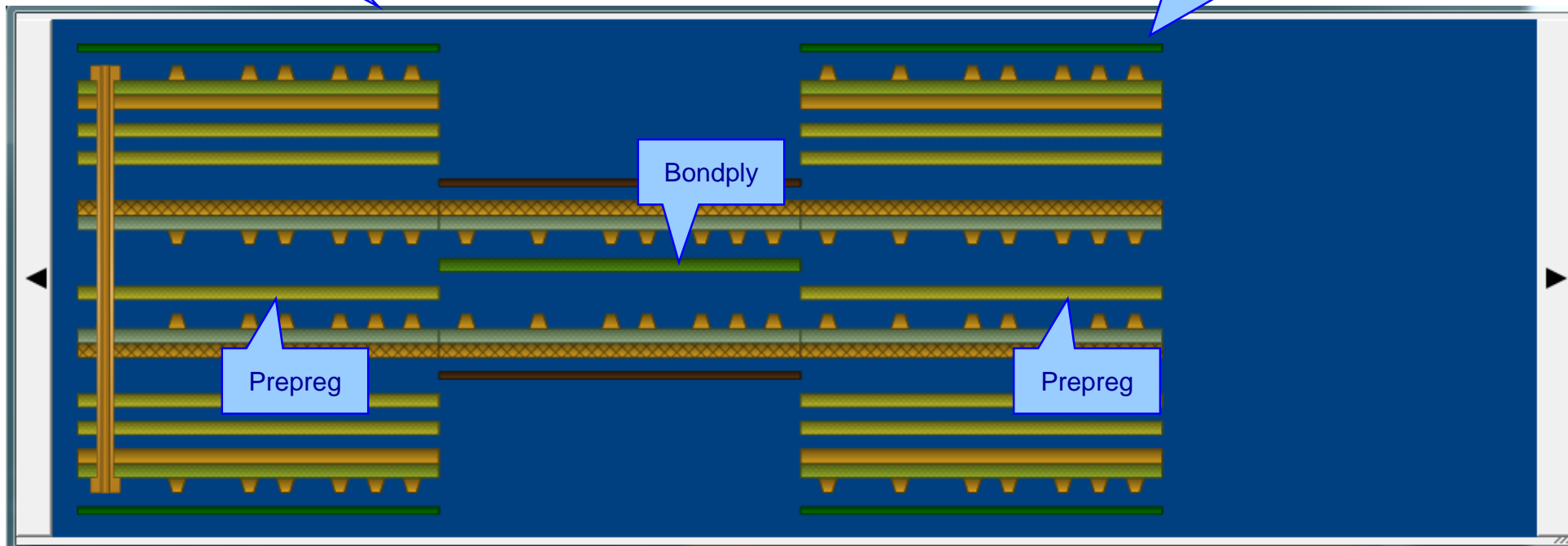
*Speedstack v17.01*

*January 2017*

## Speedstack Flex – Improved support for ‘bikini builds’

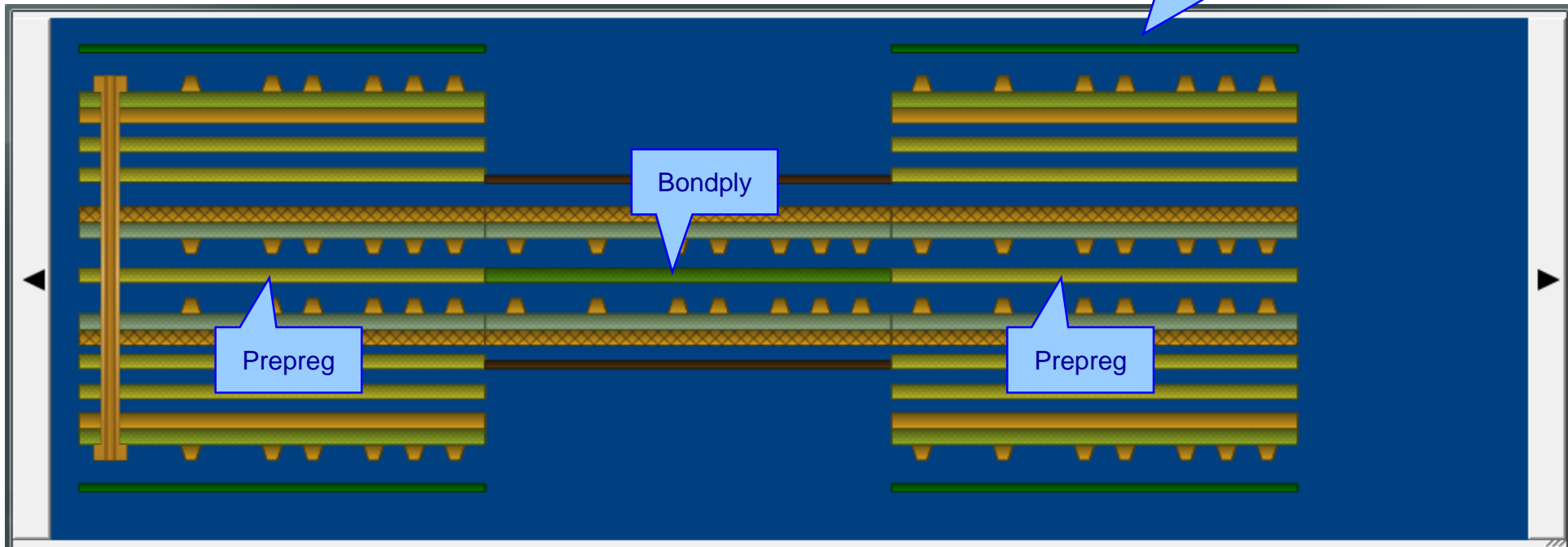
Example: 8 layer rigid - 4 layer flex – 8 layer rigid

Once constructed the Prepreg – Bondply – Prepreg materials are actually on the same horizontal dielectric layer – known as a ‘bikini build’



## Speedstack Flex – Improved support for ‘bikini builds’

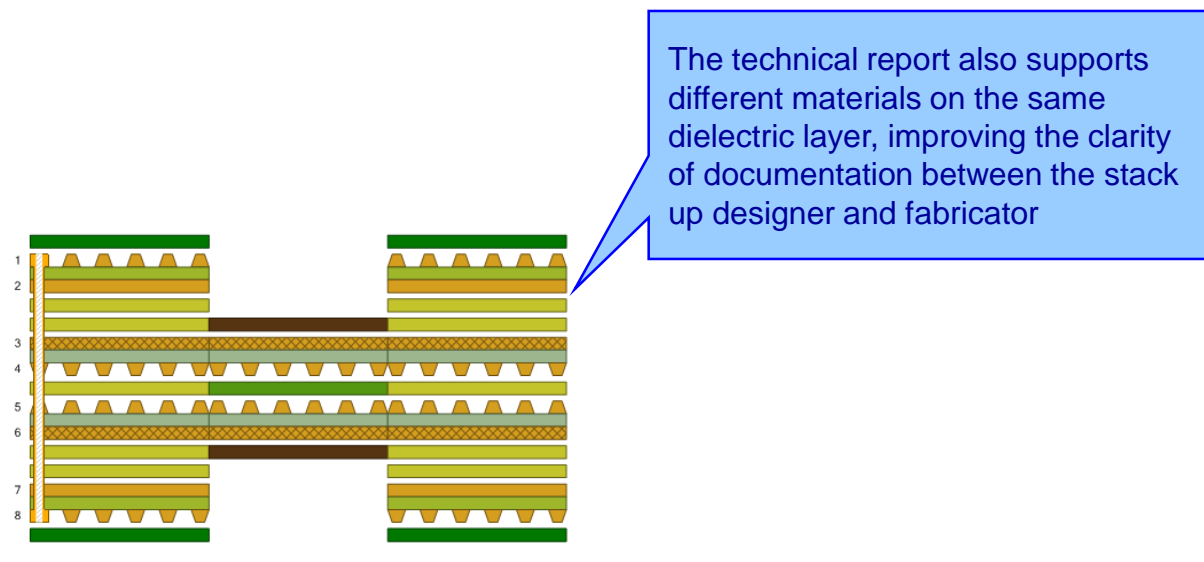
Speedstack now provides tools to allow the user to align materials in the same horizontal dielectric layer. The Prepreg and Bondply materials now align as they do in the actual rigid-flex construction



## Speedstack Flex – Improved support for ‘bikini builds’

C:\Users\Richard Attrill\Desktop\PINC 24082016\3A5487D40\_MB v12.stk      Units: Microns

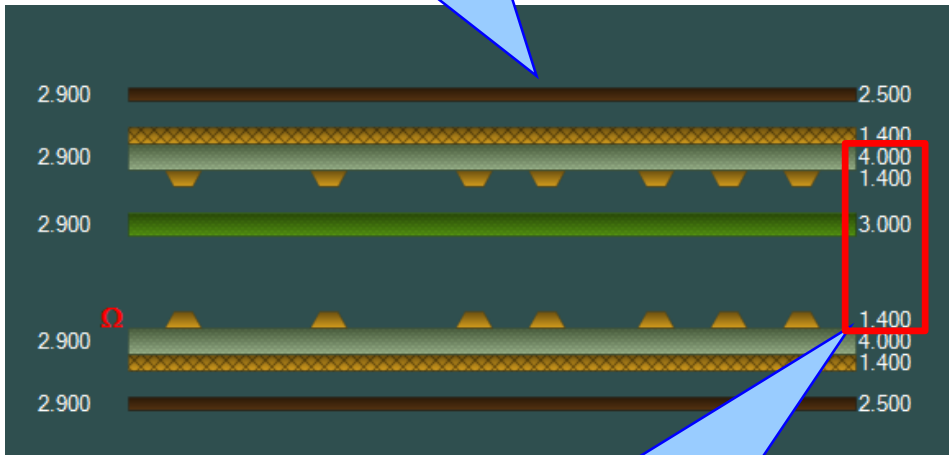
Polar



StackName: Rigid 1	Version:	Revision:	Modification:	Date of Revision:	Editor	Page 1/X
Date:	Associated Documents:					
Author:						
Department:						
Site:						
Copyright © www.polarinstruments.com						

# Speedstack Flex – Improved support for ‘bikini builds’

Speedstack Flex now supports improved accuracy for substrate height calculations when designing bikini builds. These height calculations are used when calculating impedance



The substrate height (H2) is a sum of these materials (1.4+3.0+1.4+4.0) = 9.8 mils.

Substrate 2 Dielectric	Er2	2.9000
Lower Trace Width	W1	6.0000
Upper Trace Width	W2	5.0000
Trace Separation	S1	11.0000
Trace Thickness	T1	1.4000
<b>Differential Impedance</b>	<b>Zd</b>	<b>105.35</b>
Target Impedance		100.00
Target Tolerance %		10.00

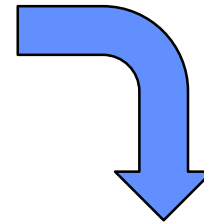
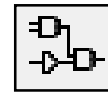
The H1 value is 4.0 mils, the height of the flex core

The H2 value is 9.8 mils, a sum of the copper(s), bondply and flex core heights



# Structure Net Classes

Substrate 1 Height	H1	6.3500
Substrate 1 Dielectric	Er1	4.2000
Lower Trace Width	W1	8.2238
Upper Trace Width	W2	7.2238
Trace Separation	S1	8.3911
Trace Thickness	T1	0.7000
Coating Above Substrate	C1	1.1000
Coating Above Trace	C2	1.5000
Coating Between Traces	C3	1.7500
Coating Dielectric	CEr	4.3000
<b>Differential Impedance</b>	<b>Zd</b>	<b>99.93</b>
Target Impedance		100.00
Target Tolerance %		10.00




It is now possible to store up to five Net Class names with each structure. These net class names provide a link to the matching impedance nets inside the ECAD PCB layout system.

Net Class 1	TX0
Net Class 2	TX1
Net Class 3	RX0
Net Class 4	RX1
Net Class 5	

Apply Cancel

## Structure Net Classes

Impedance ID	Structure Image	Impedance Signal Layer	Ref. Plane 1 in Layer	Ref. Plane 2 in Layer	Lower Trace Width (W1)	Upper Trace Width (W2)	Trace Separation (S1)	Target Impedance	Tol (+/- %)	Calculate Impedance	NetClass1	NetClass2	NetClass3	NetClass4	NetClass5
1		1	3	0	8.224	7.224	8.391	100.000	10.000	99.930	TX0	TX1	RX0	RX1	

Selectable Net Class columns are available on the technical report

```
<NetClasses>
```

```
<NetClass1>TX0</NetClass1>
```

```
<NetClass2>TX1</NetClass2>
```

```
<NetClass3>RX0</NetClass3>
```

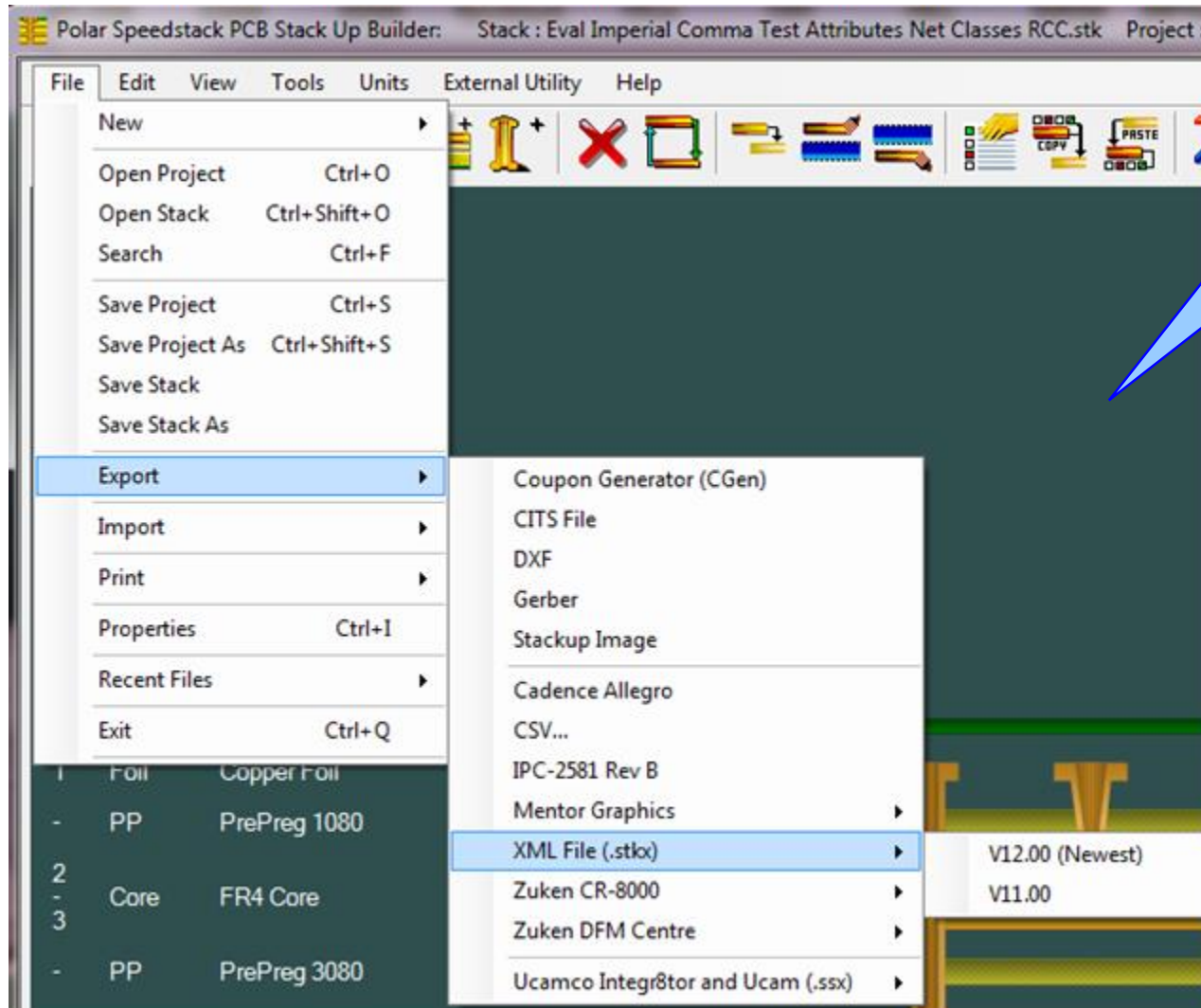
```
<NetClass4>RX1</NetClass4>
```

```
<NetClass5 />
```

```
</NetClasses>
```

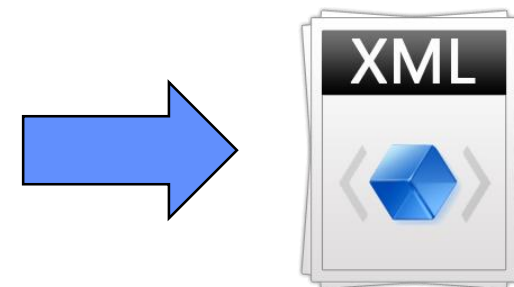
Speedstack now provides updated import / export XML file formats (STKX and SSX) to support Net Classes. These file formats are commonly used to pass detailed stack up information to and from CAD / CAM systems

## Extensive range of XML-based import / export options (STKX / SSX)



Speedstack is able to export and import stack up data from an ever increasing range of CAD / CAM systems.

The 2017 edition will now support STKX v11.00 and v12.00, SSX v1.00 and v2.00





## Extensive range of XML-based import / export options (STKX / SSX)

A number of major enhancements have been made introduced to the latest file format:

- Support for the new material attributes and structure net classes
- Support for material colours
- Improved support for structure coating profile (C1, C2, C3, CEr)
- More comprehensive structure parameter information including these extra parameters - <StructureNumber>, <H1>, <Er1>, <H2>, <Er2>, <H3>, <Er3>, <H4>, <Er4>, <C1>, <C2>, <C3>, <CEr>, <NetClass1>, <NetClass2>, <NetClass3>, <NetClass4>, <NetClass5>
- Simplified versioning information

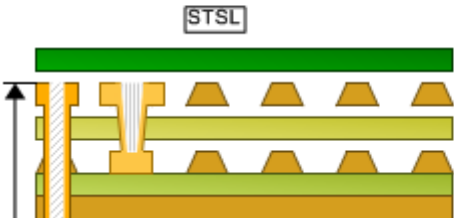







## Technical report enhancements

Impedance ID	Structure Image	Impedance Signal Layer	Ref. Plane 1 in Layer	Ref. Plane 2 in Layer	Lower Trace Width (W1)	Upper Trace Width (W2)	Trace Separation (S1)	Target Impedance	Tol (+/- %)	Calculated Impedance	Trace Pitch (S1+ W1)	Coating Above Substrate (C1)	Coating Above Trace (C2)	Coating Between Traces (C3)	Coating Dielectric (CEr)
1		1	3	0	8.224	7.224	8.391	100.000	10.000	99.930	16.615	1.100	1.500	1.750	4.300
2		1	3	0	4.500	3.500	0.000	75.000	10.000	75.270	0.000	1.100	1.000	0.000	4.300

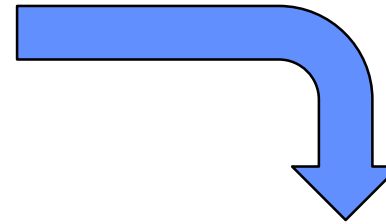
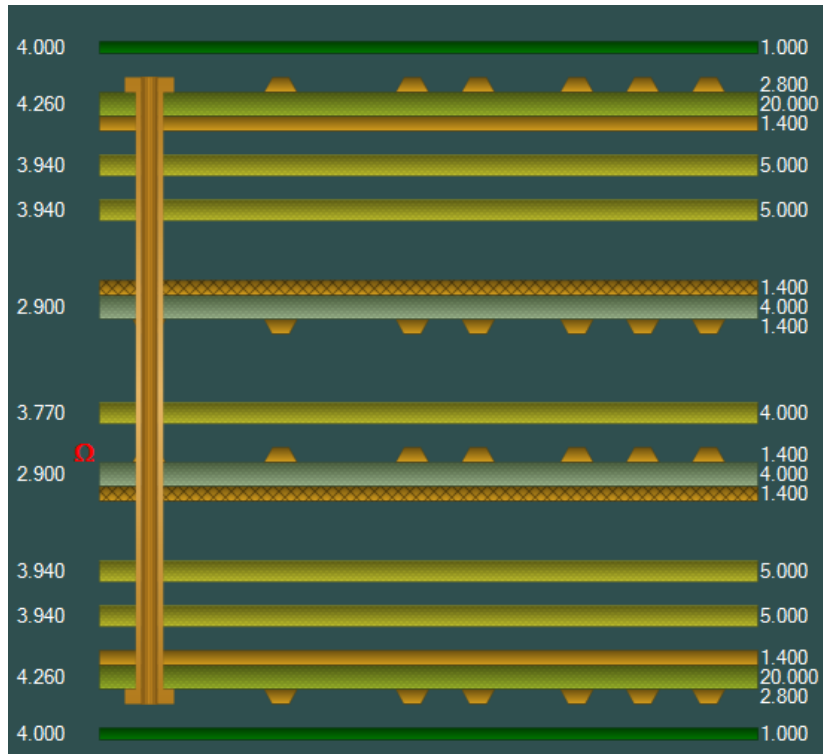
New selectable columns have been introduced to the impedance structure table:

- Trace Pitch
- More detailed coating profile information, separate columns for each coating parameter

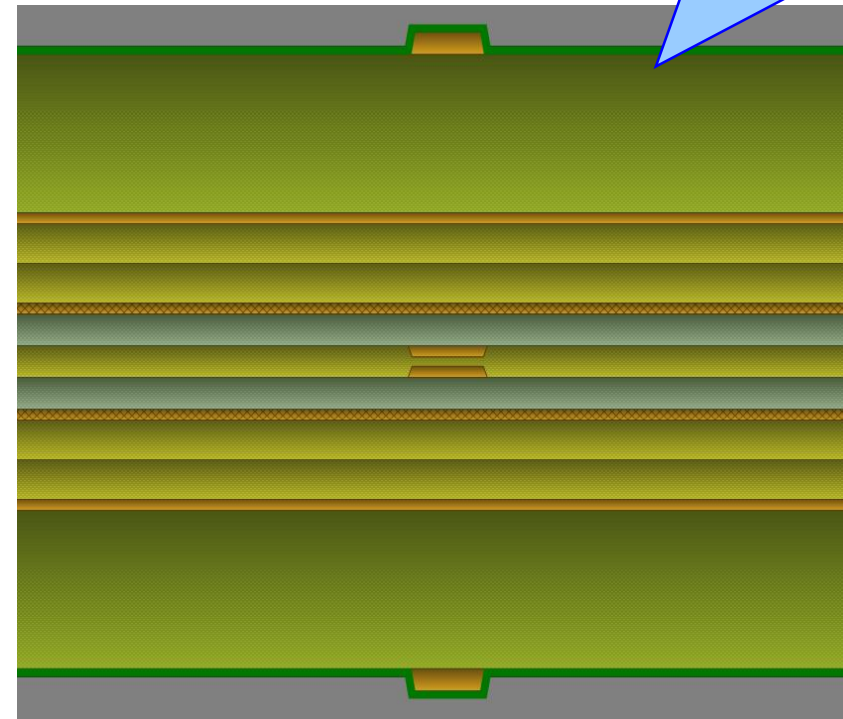
Layer	Stack up	Supplier	Supplier Description	Description	Type	Processed Thickness
						
1		Polar Samples	SM/001	Liquid PhotoImageable Mask	SolderMask	1.100
2		Polar Samples	FO/001	Copper Foil	Copper	0.700
3		Polar Samples	PP/001	PrePreg 1080	Dielectric	1.950
4		Polar Samples	CO/005	FR4 Core	FR4	3.000
5						1.400

The Processed Thickness column now includes the Solder Mask thickness

## BETA Experimental Feature : Proportional View



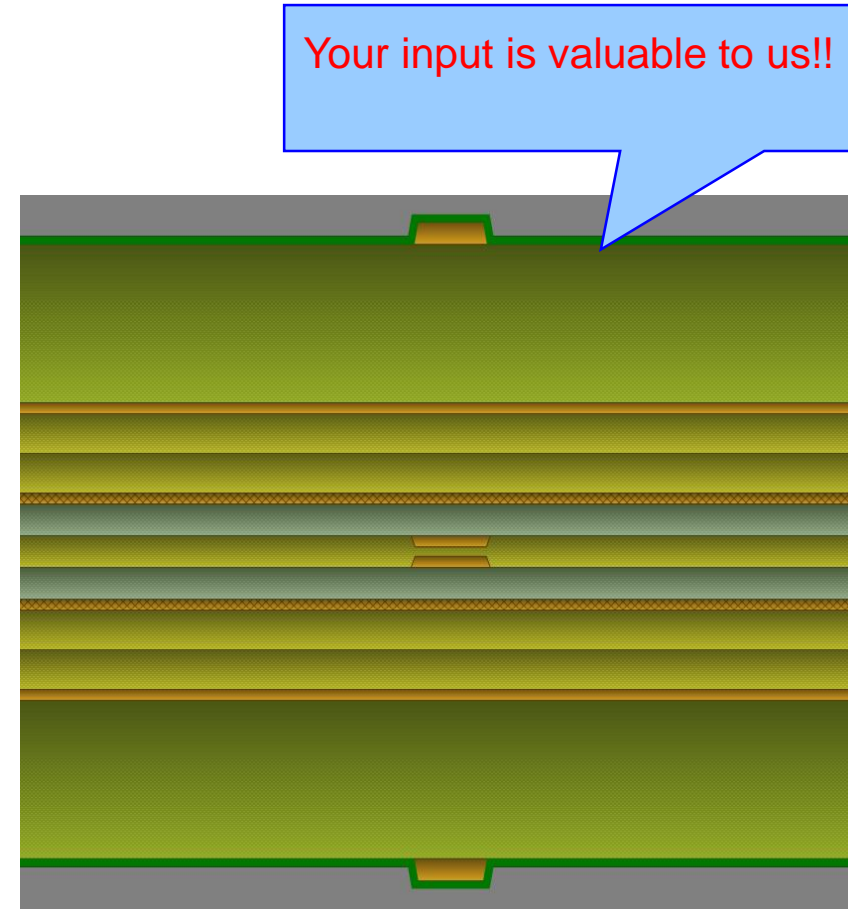
We asked our Speedstack customers  
Do you feel there is value to having a proportional view of the stack up?



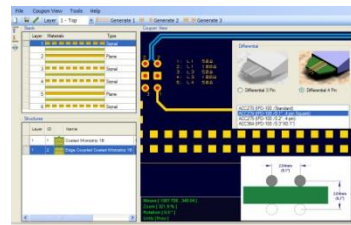
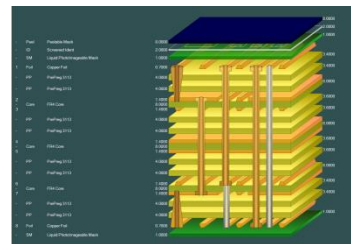
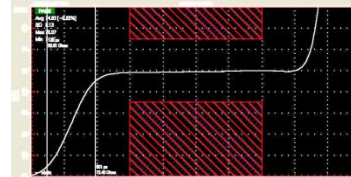
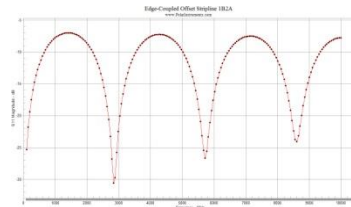
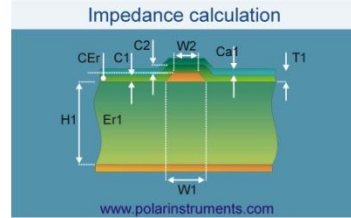
Some users have expressed interest in displaying the stack up where the material thicknesses are proportional to each other. This can be informative as a visual aid, especially when considering the dielectric thicknesses between electrical layers

## BETA Experimental Feature : Proportional View

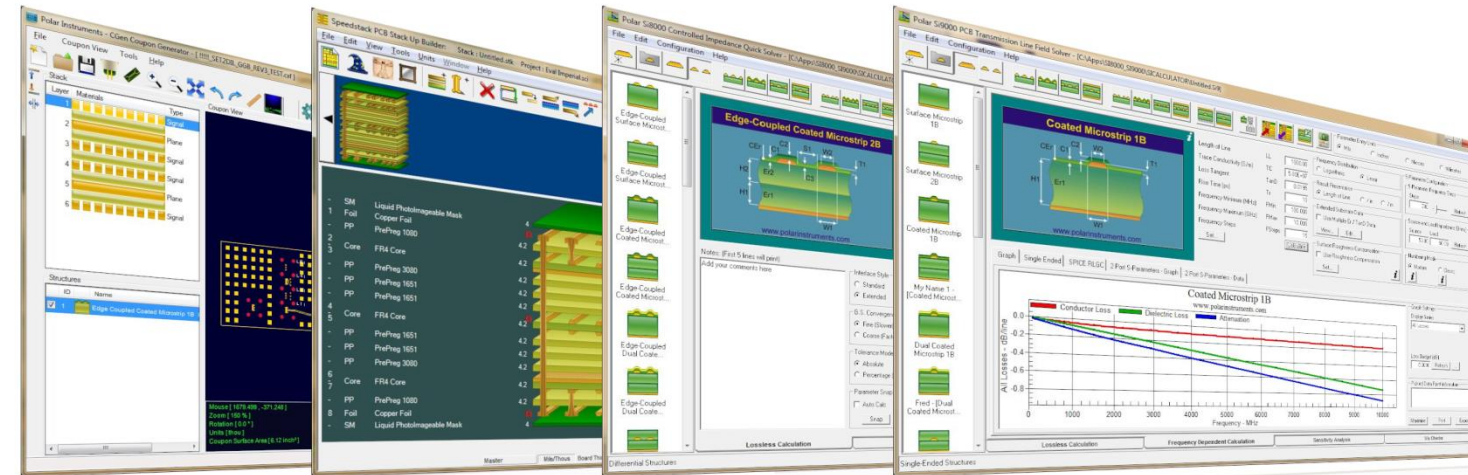
*Update: We have received positive feedback from existing Speedstack customers in Europe and the US:*



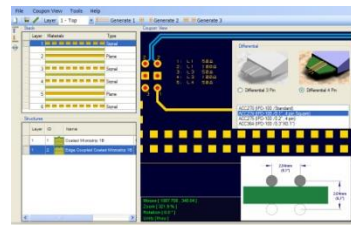
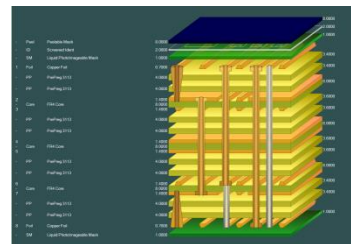
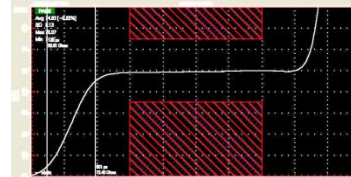
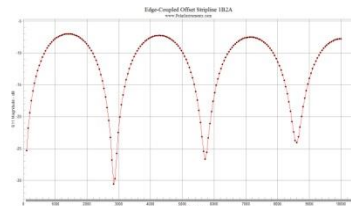
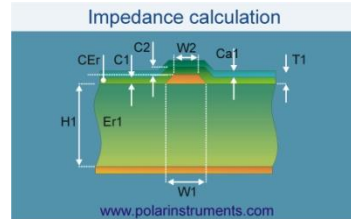




Thank you







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